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SUITE 302, AMSOUTH CENTER
200 CLINTON AVENUE
P O BOX 18485
HUNTSVILLE, ALABAMA 35804
256-535-4400
FAX 256-535-4402

Writer's Direct E-mail Address:
dbp@iplawgroup.com

MARK J. PATTERSON
WADDEY, JR
EDWARD D. LANQUIST, JR
LUCIAN WAYNE BEAVERS
JOHN C. GARVIN, JR *
LAURA K. THOMAS
EMILY A. SHOUSE
DAVID B. PIEPER
LARRY W. BRANTLEY*
RICHARD S. MYERS, JR *
MARTHA B. ALLARD*
GUY W. HENSLEY*

REGISTERED PATENT AGENTS

HAROLD W. HILTON
MICHAEL J. MCCARTHY, PH.D.

TECHNICAL ADVISORS

DOUGLAS W. SCHELLING, PH.D
ELEANOR M. MCCARTHY, PH.D

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October 26, 2000

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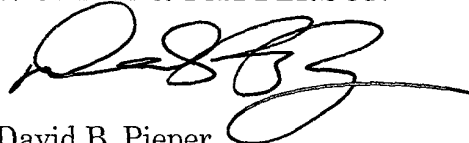
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1. Original utility patent application for the invention by Dennis Brandon, et al of a "Electric Generator and Motor Drive System" which includes:
 - a. 38 pages of specifications;
 - b. 9 pages of drawings;
 - c. declaration and power of attorney of the inventors
2. Original filing fee in the amount of \$355.00.
3. Statement Claiming Small Entity Status - Independent Inventor.
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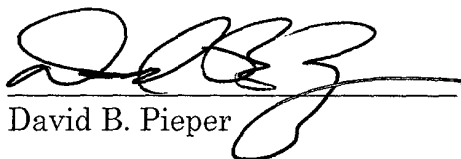
- a. 38 pages of specifications;
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David B. Pieper

Applicant or Patentee: Dennis Brandon
Customer No. 23456

Attorney's Docket No. 9999

For: ELECTRIC GENERATOR AND MOTOR DRIVE SYSTEM

**VERIFIED STATEMENT (DECLARATION) CLAIMING SMALL ENTITY STATUS
(37 C.F.R. 1.9 (f) & 1.27 (c)) - INDEPENDENT INVENTOR**

As a below named inventor, I hereby declare that I qualify as an independent inventor as defined in 37 C.F.R. 1.9(c) for purposes of paying reduced fees under section 41(a) and (b) of Title 35, United States Code, to the Patent and Trademark Office with regard to the invention entitled "Electric Generator and Motor Drive System" described in the specification filed herewith.

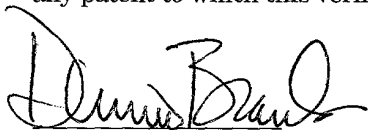
I have not assigned, granted, conveyed or licensed and am under no obligation under contract or law to assign, grant, convey or license, any rights to the invention to any person who could not be classified as an independent inventor under 37 C.F.R. 1.9(c) if that person made the invention, or to any concern which would not qualify as a small business concern under 37 C.F.R. 1.9(d) or a nonprofit organization under 37 C.F.R. 1.9(a).

Each person, concern or organization to which I have assigned, granted, conveyed, or licensed, or am under an obligation under contract or law to assign, grant, convey, or license any rights in the invention is listed below:

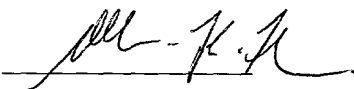
NAME: International Supply Company, Inc.
ADDRESS: 300 Freehill Road, Hendersonville, Tn 37075
This entity is a Small Business Concern

I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date an which status as a small entity is no longer appropriate. (37 C.F.R. 1.28(b))

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this verified statement is directed.



Dennis Brandon



Allan Flack

10/12/03
Date

Date

Applicant or Patentee: Dennis Brandon
Customer No. 23456

Attorney's Docket No. 9999

For: ELECTRIC GENERATOR AND MOTOR DRIVE SYSTEM

**VERIFIED STATEMENT (DECLARATION) CLAIMING SMALL ENTITY STATUS
(37 CFR 1.9(f) & 1.27(c))--SMALL BUSINESS CONCERN**

I hereby declare that I am an officer of the small business concern identified below:

NAME OF SMALL BUSINESS CONCERN: International Supply Company, Inc.

ADDRESS OF SMALL BUSINESS CONCERN: 300 Freehill Road, Hendersonville, Tn 37075

I hereby declare that the above identified small business concern qualifies as a small business concern as defined in 13 CFR 121.12, and reproduced in 37 CFR 1.9(d), for purposes of paying reduced fees to the United States Patent and Trademark Office, in that the number of employees of the concern, including those of its affiliates, does not exceed 500 persons. For purposes of this statement, (1) the number of employees of the business concern is the average over the previous fiscal year of the concern of the persons employed on a full-time, part-time or temporary basis during each of the pay periods of the fiscal year, and (2) concerns are affiliates of each other when either, directly or indirectly, one concern controls or has the power to control the other, or a third party or parties controls or has the power to control both.

I hereby declare that rights under contract or law have been conveyed to and remain with the small business concern identified above with regard to the invention, entitled Electric Generator and Motor Drive System by inventors Dennis Brandon, Allan Flack, described in the specification filed herewith.

If the rights held by the above identified small business concern are not exclusive, each individual, concern or organization having rights in the invention is listed below and no rights to the invention are held by any person, other than the inventor, who would not qualify as an independent inventor under 37 CFR 1.9(c) if that person made the invention, or by any concern which would not qualify as a small business concern under 37 CFR 1.9(d), or a nonprofit organization under 37 CFR 1.9(e).

None

I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date an which status as a small entity is no longer appropriate. (37 C.F.R. 1.28(b))

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this verified statement is directed.

NAME OF PERSON SIGNING: Dennis Brandon

ADDRESS OF PERSON SIGNING: 300 Freehill Road, Hendersonville, Tn 37075

SIGNATURE Dennis Brault DATE 10/12/00

**APPLICATION FOR
UNITED STATES LETTERS PATENT**

5 Be it known that we, Dennis Brandon, a citizen of the United States, residing
at 5114 Woodland Hills Drive, Brentwood, TN, 37027; and Allan Flack, a citizen of the
United States, residing at 20203 Crowne Brook Circle, Franklin, TN, 37067; have
invented a new and useful "Electric Generator and Motor Drive System."

BACKGROUND OF THE INVENTION

10 This invention relates to the manner of generating, controlling, and
distributing electrical power from an electrical generator driven by an internal
combustion engine. The generated electrical power is used to power computer-
controlled electric motors used as the traction drive in multipurpose lightweight
15 mowers, and to provide power to on-board mower attachments and external electrical
equipment.

20 Lightweight mowers exist today in numerous configurations and are
purposefully built to meet the application needs related to the industry in which they
are used. Typical examples of these mowers are: Ride on Lawn Mowers; Yard and
Garden Tractors; Snow Blowers; Golf Carts and Utility Carts; Traffic/Parking Police
Scooters; Postal Delivery Vehicles; Airport People Movers; Airport Tarmac Shuttle
Vehicles; Disabled-Person Movers; Hybrid Electric Vehicles; Go-carts; and All-Terrain

Vehicles. These vehicles require a power source that is typically directly or indirectly mechanically linked to the drive wheels for traction and some vehicles are provided with a mechanical connection for powering onboard attachments and externally attached devices. Drive power trains typically have used drive axles, chain/sprocket drives, manual gear-selection transmissions, hydrostatic transmissions, differential gears, etc. in varying combinations. Steering and speed control techniques vary between the different types of vehicles. Most of the vehicles use a mechanical differential in the drive train to balance the torque applied to the driven wheels so that the wheels can rotate at different speeds when they are required to make a turn.

The power sources for the listed vehicles have been either battery-powered electric motors or internal combustion motors. Both of these sources have shortcomings when they are used separately in a drive system.

Negative features of battery-powered motor driven vehicles have been the battery charge cycle, battery life, battery weight, space required for the batteries, and replacement costs of batteries. Many tasks cannot be completed without the batteries having to be recharged due to the length of operational time required or due to the batteries not being fully recharged. The charging time required can be excessive. The weight of the batteries adds to the load on the drive and a large space is required on the vehicle for mounting the batteries.

The internal combustion engine has features that detract from its use in directly driving a transmission and differential. Low output torque at low speed and decreasing torque beyond an optimum speed somewhere below maximum speed

occurs in this engine. A typical engine will have a range of speeds up to 3300 RPM but torque efficiency will be maximized between 2500 and 2800 RPM. The loss of efficiency increases the thermal dissipation in the engine which causes fatiguing and failure of engine components. At low speeds, excessive vibration of the engine is also a problem. Continual operation of the internal combustion engine at its most efficient speed is desirable, but converting the fixed input speed from the engine to a variable speed output from the transmission is not efficient.

With the advent of solid-state power-switching devices such as MOSFETs (metal oxide semiconductor field effect transistors) and IGBTs (insulated-gate bipolar transistors) and microprocessors, the electronic controls for generators and motors that were very complex and expensive in the past, have become economically practical. Today, the electric generator/motor drive provides the flexibility in control and the ruggedness in assembly needed for a small electric motor-driven vehicle. Thus, an improved innovative small vehicle drive system has been developed with an electric generator driven by an internal combustion engine and an electric motor that provides high output torque up to its base speed. The generator supplies electrical power through a power control module to the motor/gearbox on each driven wheel and may provide external power through 110/120V AC and 12V outlets.

SUMMARY OF THE INVENTION

The present invention is directed towards a drive system, which integrates an electric generator; one or more electric motors and an electronic control module as a variable speed drive in either single, dual or four-wheeled traction drive configurations for a mower. The generator is mechanically driven by the output shaft of an internal combustion engine to generate the electrical power for energizing the electric motors. A central computer in the electronic control module controls the output voltage of the generator and the speed and torque of each of the motors in the drive system. The speed input signal for the motors can be analog signals that come from sources such as a joystick, a potentiometer mounted on a steering wheel, control panel, foot pedal or remote location or digital signals from a digital device. Position/speed detectors on each motor and the generator send signals back to the central computer for closed-loop control of the generator and of the motors. The generator supplies the DC voltage to the power control board for each motor as commanded by the central computer. The rotor of each motor is connected to a gearbox for speed reduction and increased torque that is applied to the wheel mounted on the output shaft of the gearbox. When the motors are not being driven, the generator may optionally supply DC power to the input of an electrical inverter that has an output to standard electric utility AC outlets that can be used to power auxiliary equipment.

This invention integrates 1) a high-efficiency switched reluctance (SR) electric generator driven by an internal combustion engine, 2) high-efficiency switched

reluctance electric motors, 3) speed reduction gearboxes and 4) a power control module. The battery used for starting the internal combustion engine supplies power to the central computer and low voltage circuitry. The central computer in the power control module controls the generator output by controlling the electrical excitation to the generator from a solid-state generator power control board circuit in the power control module. The generator supplies power to each motor that directly drives a gearbox mounted to each driven wheel. In this drive configuration, the internal combustion engine can be run continually at the speed where it is most efficient.

The SR generator is driven by a pulley on its input shaft that is connected via a v-belt to a pulley on the output shaft of the internal combustion engine. The generator can also be driven directly by mechanically connecting it on the engine output shaft. The mechanical connection to the SR generator is driven by the motor at the speed that provides the highest efficiency in the engine. The electrical output of the generator is controlled by the central computer and a generator circuit in the power control module that supplies the excitation to the generator. The generator has an encoder, such as a Hall sensor or optical sensor, on the rotor that sends a position/speed signal to the power control module that must know the location of the rotor for control of commutation in the generator. The output is monitored by the power control module to determine the level of excitation required in order to maintain the correct output level. The output of the generator is electrically supplied to each of the motor power control boards in the power control module.

An inverter module can optionally be connected to the output of the generator to provide AC power for auxiliary equipment. The filtered DC input power from the generator is chopped by a semiconductor H-bridge. The switching in the H-bridge is controlled by the central computer board. The chopped AC output of the H-bridge
5 passes through a low-pass filter to provide two synchronous 110/120 V AC, 50/60 Hz sinewave outputs that are 180 degrees out of phase. The outputs are combined to provide 120V AC and 240V AC outputs to standard AC outlets. As a safety feature, the inverter output may be inhibited when the mower is moving.

Switched reluctance motors are mounted through gearboxes to the driven wheels. The motor receives electrical control from the central computer and its individual motor circuit in the power control module. The motor also has an encoder, such as a Hall sensor or optical sensor, on the rotor that sends a position/speed signal to the central computer in the power control module where it is processed to determine the speed and position of the rotor. Sensorless systems are also well known
10 in the prior art and may be used with this invention. The output shaft of the motor is mechanically directly connected to the input gear in the gearbox.

The preferred embodiment gearbox contains parallel shaft spur gears to provide a 30:1 speed reduction, although different gearing types and reductions may be used for different embodiments. The output shaft of the gearbox is the drive axle
20 for its driven wheel on the mower. Torque is increased in the drive axle by the gear ratio in the gearbox.

The power control module contains the central computer, a generator circuit for the generator, and an individual motor circuit for each motor in the system. The central computer accepts speed control signals as varying DC voltage levels from a joystick or a potentiometer mounted on a foot pedal, control panel, steering wheel or a remote location. A digital input signal from a digital device such as another computer or an encoder can also be accepted by the computer for speed control. Pulses from a position/speed sensor on the rotor of the generator and each motor are fed back to the central computer board. For the generator, the position data is used by the central computer and generator circuit for control of the commutation of the phase excitation in the stator winding. For each motor, a similar action occurs with the motor circuit and the position data is also used by the motor circuit and central computer for commutation control in the phase outputs. In an outer (speed) control loop, the stream of pulses is used by the central computer to determine the speed of each motor and to compare the motor speed to the speed set point to determine if a speed correction signal is required to increase or decrease the power signal to that motor. In an inner "Torque" (current) control loop, a current signal for each motor is detected and sent back to the central computer where it is compared to a current set point to determine if the current should be increased or decreased to the motor whose current was detected. Each motor in the system is controlled by the appropriate motor circuit in this manner.

In this invention, the drive can operate in a forward direction or a reverse direction. The direction of each motor's rotation is controlled independently of the

other motors in the system. The computer can command a reversal of direction for each wheel through a software generated command or a signal from a reverse/forward switch located on the steering wheel, a control panel, a joystick control, or a remote location. This mode of control allows several different functions to be performed.

5 The drive configuration with its control scheme in this invention performs the functions of a mechanical differential through a torque (current) control algorithm that is embedded in the software for the central computer. The torque (current) control algorithm balances the torque and changes the speeds of the driven wheels so that the mower can make a turn in the same manner that a mechanical differential would allow as defined by the formula:

$$\text{Speed input to differential} = \text{Speed left wheel} + \text{Speed right wheel}$$

10 The motors under most operational conditions will require power from the generator and power control board but when the mower is traveling down an incline or decelerating, the motors will regenerate energy back through the power control board and the generator into the source, an internal combustion engine, or other means, which will slow down the mower. This regenerative braking is desirable to slow down or stop the mower over a reasonable distance.

20 A two-motor drive is also described with a motor mounted on both the left side and the right side of the generator with a gearbox mounted to the face of each motor opposite the face mounted to the generator. The output shaft of each gearbox is the axle for the wheel on each side of the mower. A metal plate is mounted to the bottom

of the assembly tying the two motors/gearboxes and the generator together to stiffen and make a robust assembly.

In this invention, the drive can be configured as an integral assembly as mentioned above or the generator and motor/gearbox wheel units can be mounted on the mower separately with electrical power harnesses and signal harnesses run separately between the components in the drive system over the mower chassis. A motor circuit controlled by the central computer is required for each motor. One, two, and four-wheel drive configurations can be built in this manner.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a schematic view of a four-wheel mower that has a generator driven by an internal combustion engine and a single motor driving a reducer/mechanical differential.

Fig. 2A is a top exploded view of the mechanically combined generator/two-motor drive system that is powered by an internal combustion engine.

Fig. 2B is a side exploded view of the mechanically combined generator/two-motor drive system that is powered by an internal combustion engine.

Fig. 3 is a schematic view of a yard tractor with rear wheel drive that embodies the invention as it is configured in Figure 2A and 2B with the front wheels non-driven and used for steering.

Fig. 4 is a schematic view of a three-wheel mower that embodies the invention in the drive system configured to drive two wheels with the third wheel mounted in a swiveling stirrup attached mechanically to the frame of the mower as a caster.

Fig. 5 is a schematic view of a four-wheel mower that embodies the invention with a motor/gearbox on each of two wheels and two non-driven wheels mounted in swiveling stirrups attached mechanically to the mower frame as casters.

Fig. 6 is a schematic view of a three-wheel mower that embodies the invention with a motor/gearbox mounted on the wheel that is mechanically linked to the operator's steering wheel.

Fig. 7 is a schematic view of the central computer and motor control circuits.

Fig. 8 is a schematic view of the central computer and the generator control circuit.

Fig. 9 is a schematic view of the central computer and inverter circuit.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Figure 1 shows a drive system 10 for a four-wheeled mower 12 with conventional steering 14. The drive system 10 includes an electric generator 16 which is driven by an internal combustion engine 18 and a motor 20 mounted to a gearbox 22 and standard mechanical differential 24 which drives the individual axles 26, 28 of the two rear wheels 30, 32. This configuration allows the engine 18 to operate continuously at its most efficient speed and eliminates the need for a transmission.

Advances in electric generators **16** and motors **22** have increased their efficiencies to the 80-90% range and improved their reliability. A comparison of different motors **22** and generators **16** was conducted to determine the best type for this drive system. The types considered were inverter-powered AC induction, brush-less dc and switched reluctance. Criteria for the selection were controllability, efficiency, reliability, input speeds, output torque at all speeds, size, construction, thermal management, noise, maintainability, ruggedness and cost. All types have excellent controllability with state of the art controllers, which are of similar complexity. Controllers for both AC induction motors and brush-less motors have power-switching devices that can be damaged by “shoot-through”, high current that results from a short circuit across the power supply when both the high-side switch and the low side switch are on at the same time. “Shoot-through” cannot occur in switching devices of a switched reluctance controller because the phase windings of the motor are always between the switches. Switched reluctance motors produce maximum torque from zero speed to base speed without exceeding thermal limits due to all of the motor heat being dissipated in the stator which is the only part of the motor with coil windings. The lack of any windings on the rotor and the thermal transfer ability of the stator make possible a smaller size motor with simpler construction than the other two types. This simple construction reduces the maintenance costs for this type because only the rotor bearings will require servicing or replacement. The switched reluctance motor is less expensive than brush-less dc motors, which require rare earth magnets on the rotor. Due to the absence of magnets

in the switched reluctance motor, demagnetization of magnets is not a concern as it is in brush-less motors and some other types. The torque ripple in the switched reluctance motor may make it noisier than both of the other two types but in an outdoor application the noise is not objectionable. The switched reluctance generator
5 does not require a fixed speed as is required by an AC induction generator. The switched reluctance motors and generators were selected to be in this drive system because of their ruggedness due to their simple construction, lower mass for the same horsepower, torque/speed characteristics, good thermal transfer and cost of manufacturing. Other motor types may be used with appropriate changes in the operating and control systems.

The gearbox **22** selected to be mounted on the motor output shaft is a parallel shaft spur gearbox for a 30:1 reduction ratio. Due to tooth deflection as the teeth of the gears mesh, spur gears are noisier than some other types such as planetary gears but in this application the noise is not objectionable. The cost of the selected gearbox
10 **22** is considerably less costly than other types and is widely used in many applications.

Figures 2A and 2B show exploded views of an alternative embodiment of a drive system **10** that is composed of an electric generator **16** mounted between two electric motors **20, 21** with a gearbox **22** mounted on the output side of each motor **20, 21**. Each gearbox output shaft forms the drive axle **26, 28** for a wheel **30, 32** (not
20 shown, see Fig. 3). Although the generator **16** and motors **20, 21** are physically mounted together, their shafts are not connected. The input drive to the generator **16**

comes from the output shaft **34** (not shown, see Fig. 3) of an internal combustion engine **18** via a v-belt drive **36** (not shown, see Fig. 3). The output of the generator **16** supplies the electrical power to the motors **20**, **21** through the motor circuit **38** (not shown, see Fig. 7) for each motor **20**, **21**. The rotor **40** of each motor **20** is the drive shaft for the gearbox **22** mounted on the output side of each motor **20**, **21**.

The tractor mower **12** in Figure 3 includes the drive system **10** of Figures 2A and 2B to drive the two rear wheels **30**, **32**. The two non-driven wheels **31**, **33** are used for steering. The internal combustion engine **18** can be operated continually at its torque-efficient speed because the speed of the tractor mower **12** will be independently electronically controlled through the generator **16**, power control module and the motors **20**, **21** driving the two rear wheels **30**, **32**. The speed is controlled by either an analog or digital signal from a device operated by the mower operator. The device can be an analog potentiometer mounted on a foot pedal, a control panel, steering wheel or other convenient location. A rotary digital encoder **46**, sometimes referred to as a digital potentiometer, can be mounted in one of the same locations and supply a digital signal to the speed control input of the central computer **44** in the power control module. The speed does not change suddenly but is ramped up to the speed set by the operator. The speed changes for each of the driven wheels **30**, **32** when the tractor mower **12** makes a turn, or when one of the driven wheels **30**, **32** loses traction, are made by the torque (current) control algorithm embedded in the central computer **44**. The tractor mower **12** can be driven in reverse after the operator has selected the reverse direction with a forward/reverse switch.

The motors **20, 21** in the drive system **10** for the tractor mower **12** in Figure 3 will regenerate electrical energy when the tractor mower **12** attempts to go faster than the set speed down an inclined surface. The regenerated energy will flow from the motors **20, 21** back through their respective motor circuits **38** and the generator **16** to the internal combustion engine **18** which will slow down. Optionally, the regenerated energy can be stored in the tractor battery (not shown) or dissipated in resistors for braking. As shown, the 110/120V AC and 12V DC outlets are optional for this configuration. Mechanical brakes, as well known in the prior art, may be used on any of these embodiments to provide for additional braking capabilities.

In Figure 4, the three-wheel mower **12** uses the drive system **10** to drive the two driven wheels **30, 32** independently. The third wheel **50** located on the opposite end of the mower **12** is mounted as a caster in a swiveling stirrup **52** attached to the mower **12** frame. The speed and steering are controlled through the two motors **20, 21**. The two driven wheels **30, 32** can be on either the front or back of the mower **12**.

The motors **20, 21** on the two wheels **30, 32** are controlled through the computer and appropriate motor circuit **38** for independent control of the speed, steering and direction. The central computer **44** will receive a speed input from a control **45**, such as a joystick, an analog potentiometer or digital encoder mounted on a foot pedal or other location. If a joystick is used, it can also send the steering, speed, and directional input signals to the central computer **44**. The use of a speed-control foot pedal requires separate control devices for steering and direction. A rotary digital encoder with quadrature output can provide a steering and speed signal and a

forward/reverse switch can provide a directional signal to the central computer 44. To control the speeds and directions of the wheels 30, 32, the central computer 44 sends command signals separately to a microprocessor-based motor controller circuit 38 for each motor 20, 21. The motor controller circuit 38 on each wheel 30, 32 controls its
5 respective circuit output to its motor 20, 21 independently of the controller 38 for other motor 20, 21. The wheels 30, 32, in making a turn, can travel at different speeds required to make the turn. One wheel 30, 32 can be driven in reverse as the other wheel 30, 32 is driven forward to make a zero radius turn when the forward speed is zero. The third wheel 50 in the stirrup 52 will swivel to allow the mower 12
10 to move in the direction determined by the speeds and direction of the driven wheels 30, 32. The differential steering control through a torque (current) control algorithm is not used in this mower 12.

The generator 16 is driven by the internal combustion engine 18 and controlled by the power control module in the central computer 44. The central computer 44
15 controls the output of the generator 16 through the electrical excitation from the generator circuit 42 for the generator 16.

The mower 12 in Figure 5 is a four-wheel mower 12 similar to the mower 12 in Figure 4. The only difference is the second non-driven wheel 51. The drive system 10 is configured and functions the same way as the three-wheel drive of Figure 4. Both
20 non-driven wheels 50, 51 swivel in their stirrups 52 to allow the mower 12 to move in the direction determined by the speed and direction of the driven wheels 30, 32.

In Figure 6, a three-wheel mower 12 has only one driven wheel 30. This embodiment of the invention has the internal combustion engine 18 driving the generator 16 as previously described. The motor 20 and gearbox 22 are mounted on the one swiveling wheel 30 that is used for steering the mower 12. The other two
5 wheels 50, 51 are non-driven and follow at the speed and in the direction determined by the driven wheel 30. The speed control signal to the central computer 44 can be supplied by one of the controls 45, including an analog potentiometer or digital encoder mounted on a foot pedal or on another location that is actuated by the mower
12 operator. Steering is accomplished by the steering wheel 46 that is mechanically linked to the driven wheel 30.

Figs. 7 through 9 show the schematic representation of the circuitry for the central computer's 44 connections for analyzing signals and running the basic operation of the motor circuits 38, the generator circuit 42, and the inverter circuit 56. The central computer receives input from the controls 45, represented as a joystick 70,
15 a foot pedal 72, and a forward/reverse switch 74. Generally, the controls provide both forward reverse control 84 and speed control 86 which are fed into an input output interface 82. The input output interface 82 communicates information from the controls 45 to the microprocessor 90 through a control interface signal 92. The Microprocessor may return information to the input output interface 82 through an
20 interface feedback signal 94 which may be used by the input output interface 82 to generate control feedback signals 88. The control feedback signals 88 may provide

feedback to the operator by feedback gauges 76 such as an analog speed indicator 78 or a digital speed indicator 80.

The microprocessor 90 utilizes the control interface signal 92 along with motor speed signals 96 and 97, clock signal 98, brake inhibit signal 102, bus energy feedback 104, and generator speed/position signal 106 to generate the interface feedback signal 94, motor phase angle/current signals 108 and 109, inverter enable signal 110, and the generator phase angle/current signal 112.

Because the operation of each motor 20, 21 is similar once the individual phase angle/current signal 108 and 109 is received, only one motor operation will be described. The motor phase angle/current signal 108, 109 is used by the motor programmable logic control 114, 115 along with the clock signal 98, motor speed/position feedback signal 116, 117, and motor current limit signal 118, 119 to generate the motor driver control signal 120, 121 and motor current command signal 122, 123. The motor driver control signal 120, 121 is used by the motor power switcher 130, 131 to control the power flow from either a motor bootstrap power supply 124, 125 or the bus voltage 126 through the motor current sensor 128, 129 and into the motor 20, 21. A current sensor signal 132, 133 is sent to the current limit detector 134, 135 from the current sensor 128, 129. The motor 20, 21 is connected to the motor encoder 136, 137 to provide the motor speed/position feedback signal 116, 117 to the motor programmable logic control 114, 115.

Fig. 7 shows the schematic representation of the circuitry for each motor 20, 21 and the connections for electrically powering the motor 20, 21 by the output of a motor

circuit 38 connected to the central computer 44. The motor circuit 38 utilizes solid-state power switching devices controlling the electrical drive level for the motor 20, 21. The acceleration of the motor 20, 21 is controlled by ramping up a speed set-point signal that that is a reference for speed regulation. An encoder 47, either Hall sensors or optical sensors, on the motor 20, 21 output shaft sends back a stream of pulses that is processed by the central computer 44 to determine the motor 20, 21 speed and the rotational position of the rotor 40. The speed signal is algebraically summed with a speed set-point signal with the resultant error signal digitally processed by the central computer 44 which sends a change in the control signal to the motor circuit 38 to increase or decrease the power to the motor 20, 21 until the speed is equal to the speed set-point. The rotational position is used by the central computer 44 to synchronize the switching of the dc voltage to the phase windings on the stator 48 to the angle of rotation of the rotor 40. The synchronization is necessary for the operation of the SR motor 20, 21.

The drive system 10 is capable of different modes of control as programmed in the central computer 44 because each motor 20, 21 is individually controlled. One mode that is implemented in this invention is the electronically simulated function of a mechanical differential.

The drive configuration with its control scheme in this invention performs the functions of a mechanical differential through a torque (current) control algorithm that is embedded in the software for the central computer. The torque (current) control algorithm balances the torque and changes the speeds of the driven wheels so

that the mower can make a turn in the same manner that a mechanical differential would allow as defined by the formula:

$$\text{Speed input to differential} = \text{Speed left wheel} + \text{Speed right wheel}$$

5

The mechanical differential can be simulated by implementation of a torque (current) control algorithm. The following algorithm is used:

STEP	Action
1.	Measure the current (torque) into the left motor 20 .
2.	Measure the current (torque) into the right motor 21 .
3.	Compare the currents into each of the motors 20 , 21 . If the currents are equal, go to step # 7.
4.	If the current in the left motor 20 is lower than the current in the right motor 21 , decrement the current to the right motor 21 .
5.	If the current in the right motor 21 is lower than the current in the left motor 20 , decrement the current to the left motor 20 .
6.	If the current in the left motor 20 is lower than the current in the right motor 21 , equally increment the speed of the left motor 20 and decrement the speed of the right motor 21 .
20 7.	If the current in the left motor 20 is higher than the current in the right motor 21 , equally decrement the speed of the left motor 20 and increment the speed of the right motor 21 .

8. (If the currents are unequal?) Go back to step # 1.
9. Measure the speed of the left motor **20**.
10. Measure the speed of the right motor **21**.
11. Average the speeds of the two motor **20**, **21** and compare the average
5 speed to the speed set point. If the average speed is equal to the set point, go to step #
12. Otherwise, go back to step # 1.
12. Measure the current into the fastest motor **20**, **21**.
13. Measure the current into the slowest motor **20**, **21**.
14. If the currents into the motors **20**, **21** are equal, go to step # 17.
15. If the current into the fastest motor **20**, **21** is lower than the current into
the slowest motor **20**, **21**, go back to step # 4.
16. If the current into the fastest motor **20**, **21** is higher than the current
into the slowest motor **20**, **21**, equally decrement the speed to the fastest and
increment the speed to the slowest motor **20**, **21**. Increment the current to the slowest
motor **20**, **21**. Go back to step # 9.
17. Next step in the control program.

A wheel that loses traction will cause its driving motor **20**, **21** to need less torque and consequently will draw less current from the motor circuit **38**. When the
20 drop in current to the motor **20**, **21** is detected, the central computer **44** starts the torque control algorithm to reduce the current to both motors **20**, **21** to lower the torque until both motors **20**, **21** have the same torque and the speed of the motor **20**,

21 that lost traction is increased and the speed of the other motor 20, 21 is decreased so that the average of the speeds of the two motors 20, 21 always equals the set speed. The software in the central computer 44 will always attempt to keep the torque of each motor 20, 21 equal to the torque of the other motor 20, 21 by keeping the
5 currents equal. Also, the central computer 44 will control the speeds of the two motors 20, 21 so that the average of the speeds always equals the set speed. When the mower 12 is making a turn, the wheel on the outside of the turn will increase in speed and the inside wheel will decrease in speed so that the average speed is equal to the set speed with the torque to each wheel being equal.

An optional method of controlling the acceleration and deceleration of the mower can be implemented with acceleration/deceleration curve data in a table stored in the central computer. The acceleration of the mower will follow the curve programmed into the table to the set speed in a predetermined amount of time. Any change in running speed, increase or decrease, will be controlled by the values in the table. Different rates of change can exist for acceleration and deceleration in the forward direction. The acceleration and deceleration in the reverse direction can also have different rates of change.

The speed of the mower can be reduced as it is being steered into a curve so that the mower does not tip over. The speed is coordinated with a steering signal from
20 an encoder on the steering wheel or other steering device. All movements of the mower can be made in a safe manner either by limiting the speed of the outer wheel or by the speed being coordinated with the steering signal.

Other speed control modules may be added to improve the safe operation of the mower under different conditions. These conditions include the traveling of the mower at an acute angle to the horizon.

Optionally, other speed and torque controls may be implemented, such as controlled acceleration and deceleration to match predetermined curves, positive traction, and limited slip differential.

The optional method of controlling the acceleration and deceleration of the mower can be implemented with a control table stored in the on-board memory of the microprocessor in the central computer. The acceleration of the mower will follow the curve programmed into the table to the set speed in a predetermined amount of time. The maximum time will occur when the mower is going from a standstill to maximum speed. Any change in running speed, increase or decrease, will be controlled by the values in the table. Different rates of change can exist for acceleration and deceleration in the forward direction. The acceleration and deceleration in the reverse direction can also have different rates of change.

This control method can be used to reduce the speed of the mower when it is being steered into a curve so that the mower does not tip over as it travels through a sharp turning radius. All movements of the mower can be made in a safe manner either by limiting the speed of the outer wheel or by coordinating the speed with a steering signal from an encoder on the steering wheel or other device.

Other speed control modules may be added to improve the safe operation of the mower under different operating conditions, e.g., the traveling of the mower at an acute angle to the horizon.

Positive traction can be implemented by simulating a locked differential by keeping the speed of the two wheels equal at all times regardless of the loss of traction by either wheel. This mode can be selected by a switch, located on a control panel or other location on the mower 12, that inputs a signal to the central computer 44 to bypass the torque control algorithm. Also, it can be limited to low speeds by detection of speeds lower than a given speed set-point and then bypassing the torque control algorithm until the speed is increased above the set-point. The locked differential can only be used on wheels that are not involved in the steering of the mower 12.

A second type of implementation called limited-slip differential can be made by allowing a set percentage of difference in torque (current) to occur in step # 3 of the torque control algorithm. The central computer 44 can vary the percentage of slip allowed at different speeds by changing the percentage of difference in torque (current) allowed in step # 3 of the torque (current) control algorithm as the speed is changed.

Further modules for the computer may be desirable to control acceleration limits, deceleration limits, turning speed and other operational factors to provide for a margin of safety during operation of the units. These aspects are well known in the prior art and may be implemented in this control scheme.

As shown in Figure 8, the generator phase angle/current signal 112 is used by the generator programmable logic control 140 along with the clock signal 98, generator speed/position feedback signal 142, and generator current limit signal 144 to generate the generator speed/position signal 106, generator driver control signal 146, generator discharge control signal, 148 and generator current command signal 150. The generator driver control signal 146 is used by the generator power switcher 152 to control the phase output currents 154 from a generator bootstrap power supply 156 through the generator current sensor 158 and into the generator 16 to generate the bus voltage 126. A current sensor signal 160 is sent to the current limit detector 162 from the current sensor 158. The generator 16 is connected to the generator encoder 49 to provide the generator speed/position feedback signal 142 to the generator programmable logic control 140.

The generator programmable logic control 140 generates the discharge control signal 148 for the discharge circuit 164 which discharges power from the generator power switcher 152 into the bus capacitors 166. The bus capacitors 166 are also connected to the battery 168. The bus capacitors 166 supply the bus voltage 126 which is monitored by the bus voltage detector 170 for generating the bus energy feedback signal 104 used by the microprocessor 90.

Fig. 8 shows a schematic representation of how the generator 16 output is regulated through its electrical excitation that comes from the generator circuit 42, which is electronically controlled by the central computer 44. A generator output sense signal from the generator encoder 46 is algebraically summed with an output

set-point signal with the resultant error signal digitally processed by the central computer 44 which sends a change in the control signal to the generator circuit 42 if necessary to increase or decrease the excitation to the generator 16 to correct the generator output level. A generator encoder 46 on the generator rotor sends a stream of pulses back to the central computer 44 where it is processed to determine rotational position of the generator rotor. The rotational position is used by the central computer 44 to synchronize the switching of the DC excitation to the phase windings on the generator stator to the angle of rotation of the generator rotor. The synchronization is necessary for the operation of the switched reluctance generator 16. The output of the generator 16 provides the electrical power to a motor circuit 38 for each motor 20, 21 in the drive system 10.

As shown in Figure 9, the brake inhibit signal 102 is generated by a brake switch 63 located on the motor chassis. The brake inhibit signal 102 is used by the microprocessor to control the inverter enable signal 110 which is input into the inverter programmable logic control 172. The inverter programmable logic control 172 uses the inverter enable signal 110, the reset clock signal 98, voltage limit signal 174, and inverter current limit signal 176 to generate the inverter driver control signal 178, inverter voltage command signal, 180 and inverter current command signal 182. The inverter driver control signal 178 is used by the H-bridge power switcher 58 to control the chopped inverter voltage 184 from the upper drive voltage 188 from an inverter bootstrap power supply 186 and the inverter bus capacitors 187 through the low pass filter 60 and into the inverter current sensors 190 to generate

the AC Output **192** for the outlets **62**. A current sensor signal **194** is sent to the inverter current limit detector **196** from the inverter current sensor **190**. The current sensor signal **194** is used by the inverter current limit detector **196** to generate the inverter current limit signal **176**. The inverter bus capacitors **187** are connected to the bus voltage **126**. The low pass filter **60** is also connected to provide an inverter voltage feedback signal **198** to the voltage reference detector **200**. The voltage reference detector **200** uses the inverter voltage feedback signal **198** and the voltage command signal **180** to generate the voltage limit signal **174**.

The schematic representation shown in Figure 9 provides an overview of the implementation of the option for converting the output of the generator **16** to commercial AC voltages for powering auxiliary equipment, e.g., weed-eaters and chainsaws. The filtered DC output of the generator **16** is applied to the input inverter circuit **56** where it is chopped by a semiconductor H-bridge **58**. The switching in the H-bridge **58** is controlled by the central computer **44** board. The synchronized switching signals from the central computer **44** drive the control inputs of the H-bridge **58**. The chopped voltage output is passed through a low-pass filter **60** to provide two synchronous 120 VAC, 60 Hz sine wave outputs that are 180 degrees out of phase. Standard AC outlets **62** are connected to these two outputs in combinations to provide 120V AC and 240V AC for external use from the mower **12**. As a safety feature, the inverter outputs **62** are inhibited by a signal from the switch **63** on the mower **12** brake so that the outputs are not available when the brake is off and the mower **12** is moving.

The scope of this invention is defined by the accompanying claims and not necessarily by specific features of the exemplary embodiments that have been described. Thus, although there have been described particular embodiments of the present invention of a new and useful Electric Generator and Motor Drive System, it
5 is not intended that such references be construed as limitations upon the scope of this invention except as set forth in the following claims.

CLAIMS

What is claimed is:

- 5 1. A drive system for a mower, comprising:
a first wheel for propelling the mower;
a first motor mechanically connected to the first wheel such that the first motor
drives the rotation of the wheel;
a generator electrically connected to the first motor such that the generator
10 converts mechanical power into electrical power and supplies this electrical power to
the first motor; and
an internal combustion engine mechanically connected to the generator such
that the internal combustion engine supplies mechanical power to the generator.
- 15 2. The drive system of claim 1, wherein the first motor is a high-efficiency
switched reluctance electric motor.
3. The drive system of claim 1, further comprising:
a second motor mechanically connected to a second wheel and electrically
20 connected to the generator such that the second motor drives the rotation of the
second wheel.

4. The drive system of claim 3, wherein each of the first and second motors may operate independently.

5. The drive system of claim 1, wherein the internal combustion engine is run
5 continually at the speed where it is most efficient.

6. The drive system of claim 1, wherein the motors will regenerate back through the motor to apply a braking force against the internal combustion engine.

7. The drive system of claim 1, further comprising
10 a differential mechanically connected between the first motor and the first wheel.

8. The drive system of claim 1, further comprising:
15 a gearbox mechanically connected between the first motor and the first wheel.

9. The drive system of claim 8, wherein the gearbox is a speed reduction gearbox.

10. The drive system of claim 1, further comprising:
20 a power control module electrically connected to the generator, the power control module including a central computer and a generator control circuit such that

the generator is controlled by the central computer through the generator control circuit.

11. The drive circuit of claim 10, wherein the central computer controls the generator output by controlling electrical excitation of the generator through the generator control circuit.

12. The drive circuit of claim 10, the generator including a generator rotor and a generator encoder placed to monitor the generator rotor, wherein the generator encoder sends a generator signal to the power control module, and the generator signal is monitored by the power control module to determine a level of excitation required in order to maintain the correct output level of the generator.

13. The drive circuit of claim 10, further comprising:
a speed set-point signal representing a desired generator speed;
a generator speed signal representing the actual speed of the generator;
a resultant generator error signal representing the difference between the speed set point signal and the generator speed signal; and
a generator control signal;

wherein the generator speed signal is algebraically summed with the speed set-point signal to form the resultant generator error signal, and the resultant generator

error signal is processed by the central computer to create the generator control signal which is sent to the generator circuit to control the excitation of the generator.

14. The drive system of claim 1, further comprising:

5 a power control module including a central computer and a motor control circuit such that the motor is controlled by the central computer through the motor control circuit.

15. The drive system of claim 14, the motor including a motor rotor and a motor encoder placed to monitor the motor rotor, wherein the motor encoder sends a motor signal to the power control module, and the motor signal is monitored by the power control module to determine the level of excitation required in order to maintain the correct output level of the motor.

16. The drive system of claim 14, further comprising:

- a speed set-point signal;
- a motor speed signal;
- a resultant motor error signal; and
- a motor control signal;

20 wherein the motor speed signal is algebraically summed with the speed set-point signal to form the resultant motor error signal, and the resultant motor error

signal is processed by the central computer to generate the motor control signal which is sent to the motor circuit to control the excitation of the motor.

17. The drive system of claim 14, further comprising:

5 a speed set point signal, wherein the central computer determines the speed of the motor and to compares the speed of the motor to the speed set point signal to determine if a speed correction is required to increase or decrease the power signal to that motor.

10 18. The drive system of claim 17, wherein the acceleration of the motor is controlled by ramping up the speed set-point signal.

15 19. The drive system of claim 14, further comprising:

a current set point signal, wherein the central computer determines the current of the motor and to compares the current of the motor to the current set point to determine if a current correction is required to increase or decrease the power signal to the motor.

20 20. The drive system of claim 14, the power control module including:

a central computer, which accepts control signals from a steering input device;
a generator encoder providing a generator signal and a motor encoder providing a motor signal, wherein these signals are used by the central computer to control of

the commutation of the phase excitation in the generator stator winding and the motor stator winding.

21. The drive system of claim 1, further comprising:

5 a battery used for starting the internal combustion engine

22. The drive system of claim 1, further comprising:

a belt drive system for mechanically connecting the generator and the internal combustion engine.

23. The drive system of claim 1, further comprising:

an inverter module connected to the generator to provide auxiliary power.

24. The drive system of claim 23, the inverter module including:

a semiconductor H-bridge for chopping the output of the generator; and

a low-pass filter for filtering the chopped generator output to provide an alternating current signal.

25. The drive system of claim 24, wherein the alternating current signal

20 includes to components characterized as synchronous 110/120 VAC, 50/60 Hz sinewave inverter outputs that are 180 degrees out of phase.

26. The drive system of claim 25, wherein the outputs are combined to provide a 240V AC output.

27. The drive system of claim 23, wherein the inverter output may be inhibited when the mower is moving.

28. A control method for a drive system utilizing a first motor with a first motor current, a first motor speed, and a first motor speed control signal and a second motor with a second motor current, a second motor speed, and a second motor speed control signal, wherein the control method is used to electrically simulate the characteristics of a mechanical differential, comprising:

detecting a drop in motor current associated with a loss of traction;

matching the first motor current into the first motor with a second motor current into the second motor;

repeating the matching until the first current and the second current are substantially equal.

aligning the average speed of the first motor and the second motor with a speed set point;

repeating the aligning until the two speeds are substantially equal

measuring the current into the fastest motor.

measuring the current into the slowest motor

comparing the currents of the fastest motor and the slowest motor;

returning to the matching step if the fastest motor current is lower than the
slowest motor current;

adjusting the motor speed, incrementing the current to the slowest motor, and
returning to aligning only if the fastest motor current is higher than the slowest motor
current.

29. The control method of claim 28, wherein matching includes:

measuring the first current into the first motor;

measuring the second current into the second motor;

comparing the first current and the second current and marking one of the
motor currents as a higher current motor and the other motor current as a lower
current motor;

decrementing the current of the higher current signal when the currents are
not equal;

incrementing the speed of the lower current motor and equally decrementing
the speed of the higher current motor;

30. The control method of claim 28, wherein aligning includes:

measuring the speed of the first motor;

measuring the speed of the second motor;

averaging the speeds of the two motors to create an average speed;

comparing the average speed to the speed set point;

matching the currents if the average speed is not equal to the speed set-point.

31. A control method for a positive traction drive system utilizing a first motor with a first motor speed, and a second motor with a second motor speed, comprising:

5 measuring the speed of the first motor and the second motor, and
equalizing the speed of the two motors regardless of the loss of traction by
either wheel.

32. The control method of claim 31, further comprising:

10 detecting speeds greater than a given speed set-point; and
disabling the control method when the speeds are greater than the set point.

33. A control method for a positive traction drive system utilizing a first motor with a first motor speed, and a second motor with a second motor speed, comprising:

15 measuring the speed of the first motor and the second motor within an
allowable difference, and
equalizing the speed of the two motors to be within the allowable difference.

34. The control method of claim 33, further comprising:

20 varying the allowable difference as the speed is changed.

35. A mower comprising:

a first wheel;

a first motor drivingly connected to the first wheel;

a generator adapted to convert mechanical energy into electrical energy, the generator electrically connected to supply electrical power to the first motor;

5 a fuel engine operatively connected to the generator adapted to provide mechanical energy to the generator.

36. The mower of claim 35, further comprising:

10 a power inverter electrically connected to the generator, the power inverter adapted to convert electrical energy from the generator into standard household electrical power.

37. The mower of claim 35, wherein the mower is a lawn tractor.

15 38. The mower of claim 35, further comprising:

a second wheel rotationally attached to the frame;

a second motor drivingly connected to the second wheel; and

the generator electrically connected to supply electrical power to the second motor.

ABSTRACT OF THE DISCLOSURE

A drive system which integrates an electric generator, one or more electric motors and an electronic control module is configured as a variable speed drive in either single, dual or four wheeled traction drive configurations for a mower. The generator is mechanically driven by the output shaft of an internal combustion engine to generate the electrical power for energizing the electric motors. A central computer in the electronic control module controls the output voltage of the generator and the speed and torque of each of the motors in the drive system. The speed input signal for the motors can be analog signals that come from sources such as a joystick, a potentiometer mounted on a steering wheel, control panel, foot pedal or remote location or digital signals from a digital device. Position/speed detectors on each motor and the generator send signals back to the central computer for closed-loop control of the generator and of the motors. The generator supplies the DC voltage to the power control board for each motor as commanded by the central computer. The rotor of each motor is connected to a gearbox for speed reduction and increased torque that is applied to the wheel mounted on the output shaft of the gearbox. When the motors are not being driven, the generator may optionally supply DC power to the input of an inverter that has an output to standard electric utility AC outlets that can be used to power auxiliary equipment.

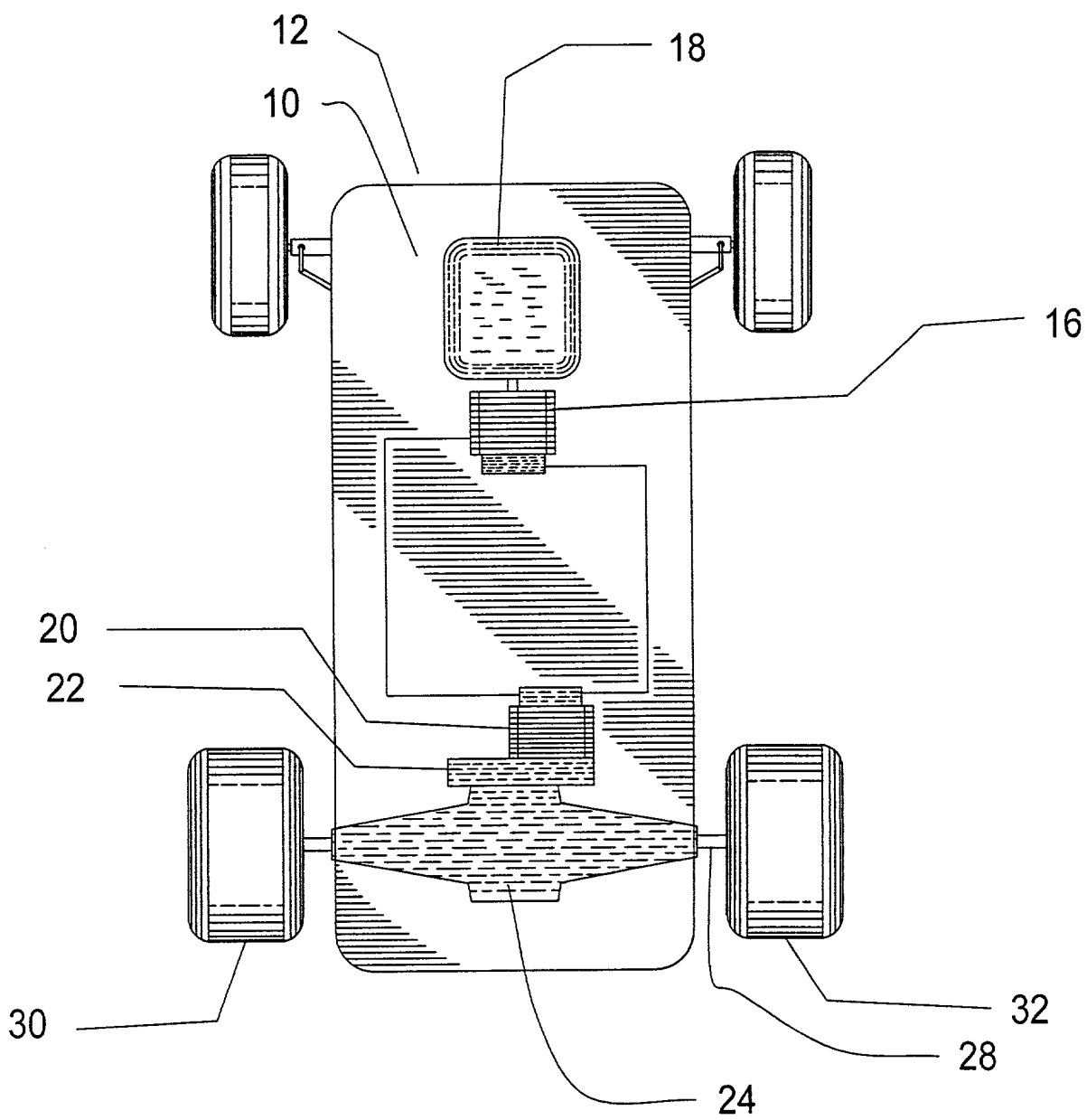


FIG. 1

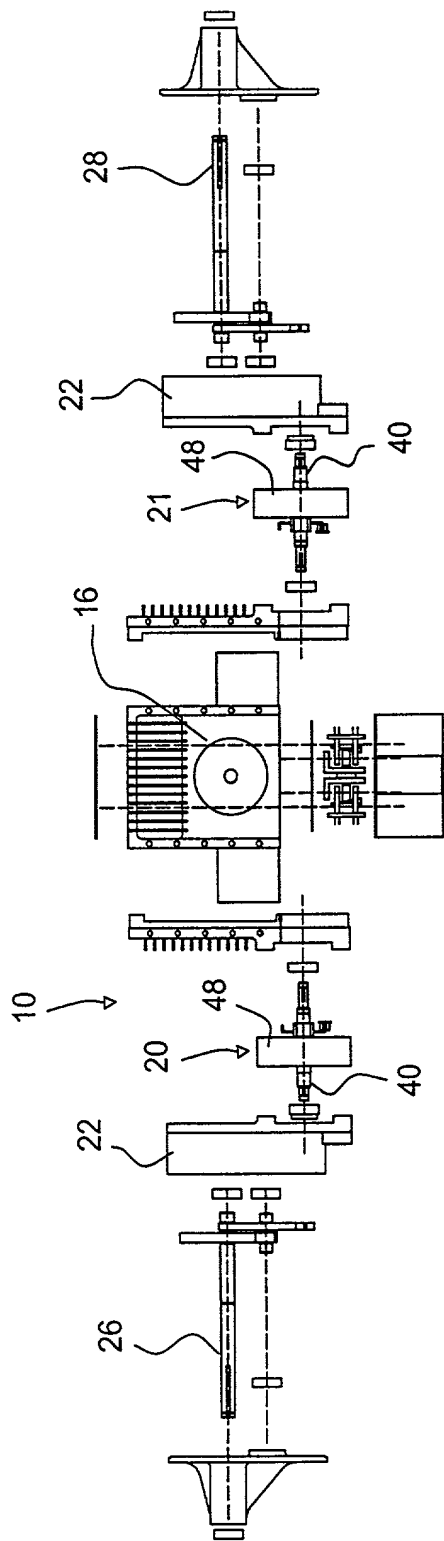


FIGURE 2A

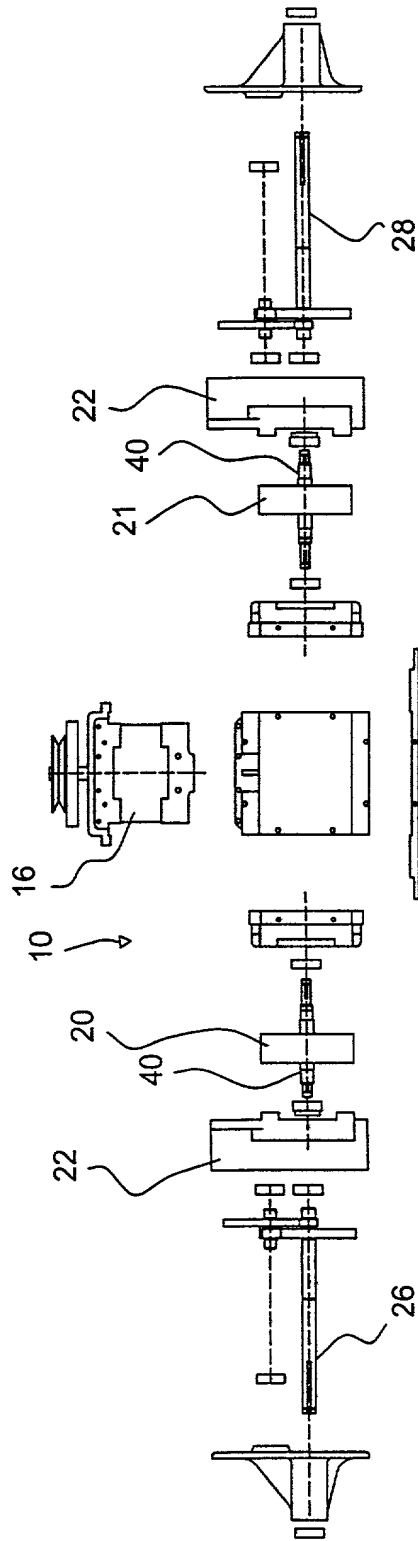


FIGURE 2B

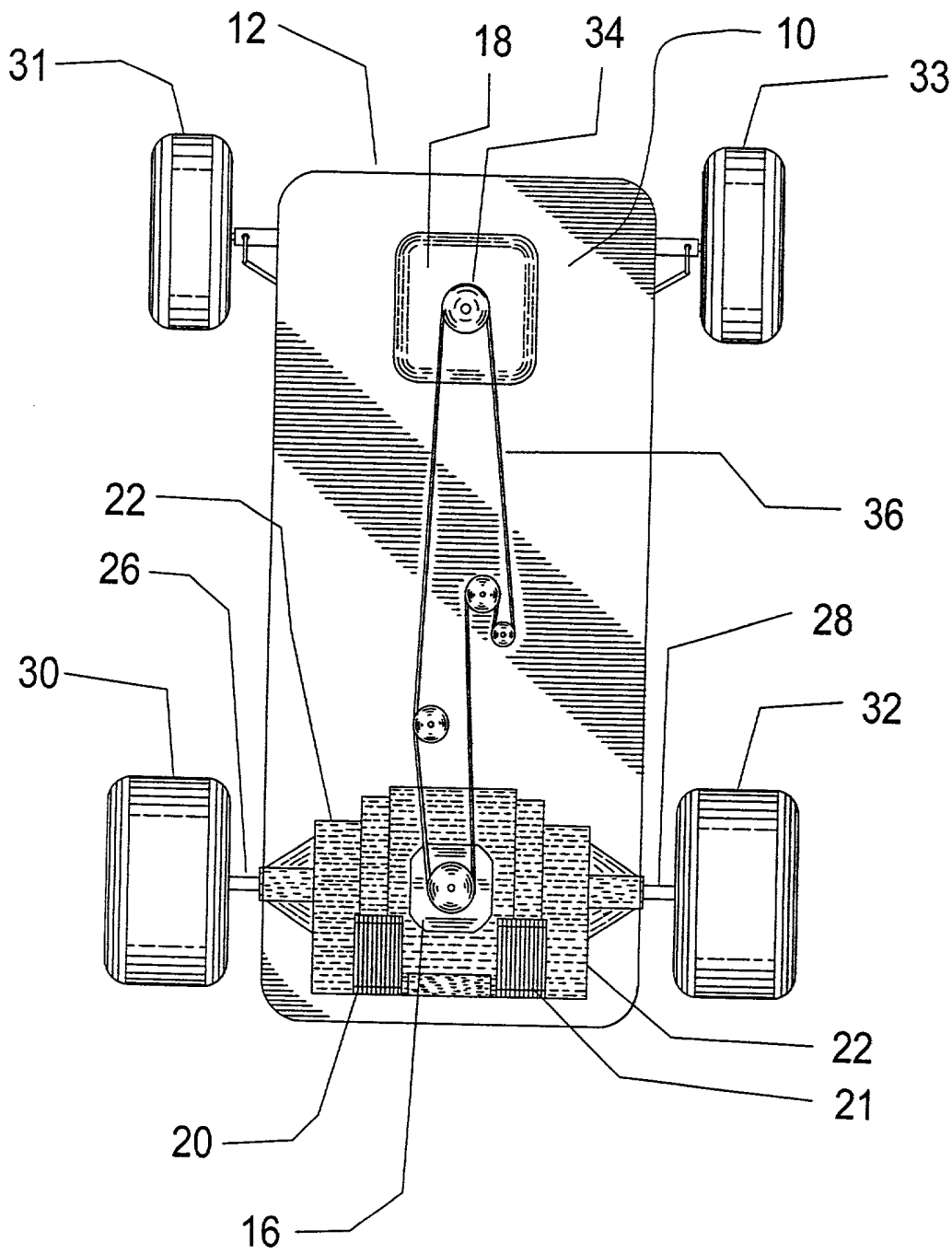


FIG. 3

FIG. 4 is a perspective view of the device 10 in a closed position. The device 10 includes a housing 12, a display 18, a control panel 16, and a base 20. The base 20 includes a front panel 22, a side panel 21, and a rear panel 23. The front panel 22 includes a display 18 and a control panel 16. The side panel 21 includes a display 18 and a control panel 16. The rear panel 23 includes a display 18 and a control panel 16. The device 10 is shown in a closed position, with the front panel 22, side panel 21, and rear panel 23 all closed. The device 10 is shown in a perspective view, with the front panel 22, side panel 21, and rear panel 23 all visible. The device 10 is shown in a perspective view, with the front panel 22, side panel 21, and rear panel 23 all visible. The device 10 is shown in a perspective view, with the front panel 22, side panel 21, and rear panel 23 all visible.

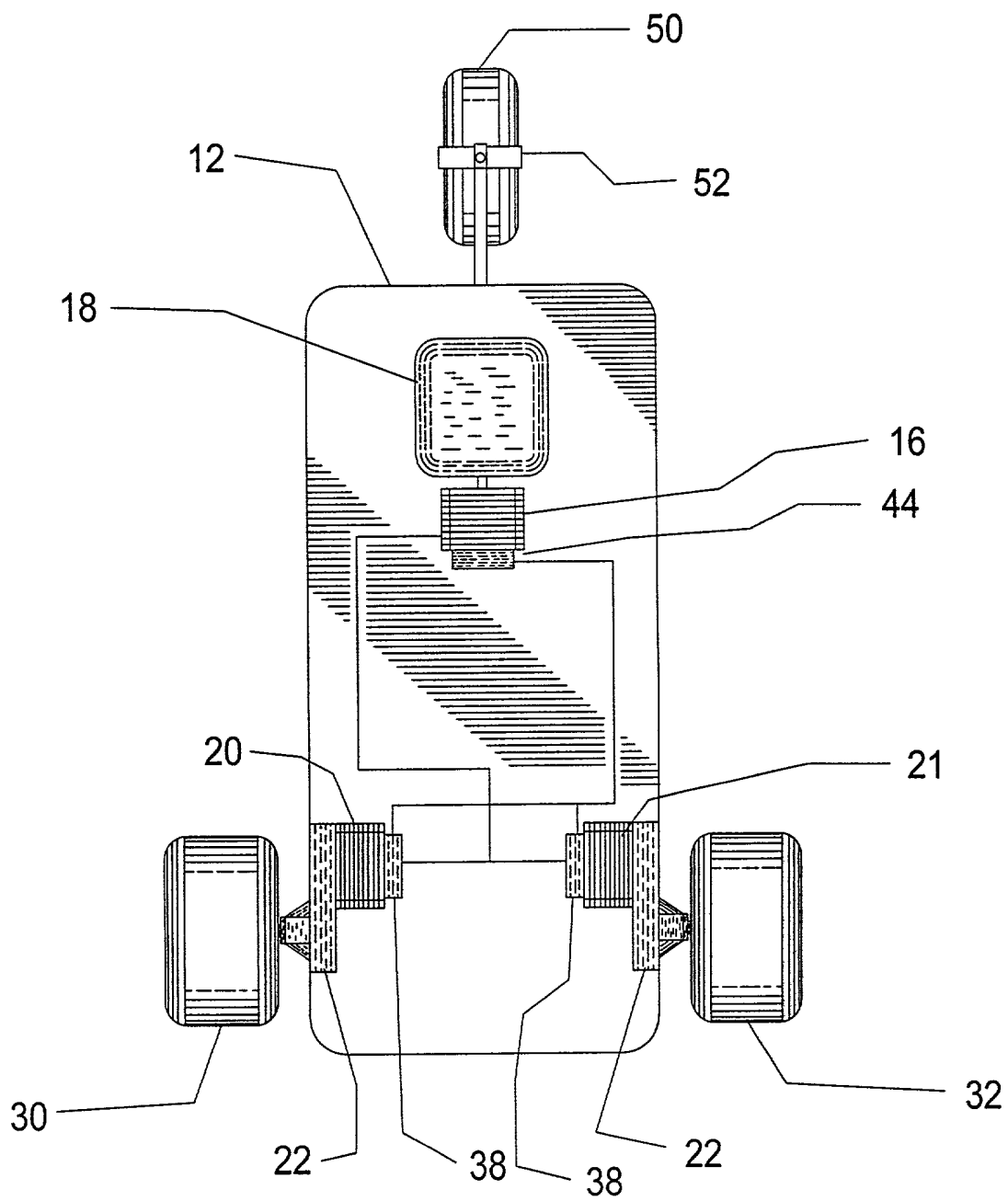


FIG. 4

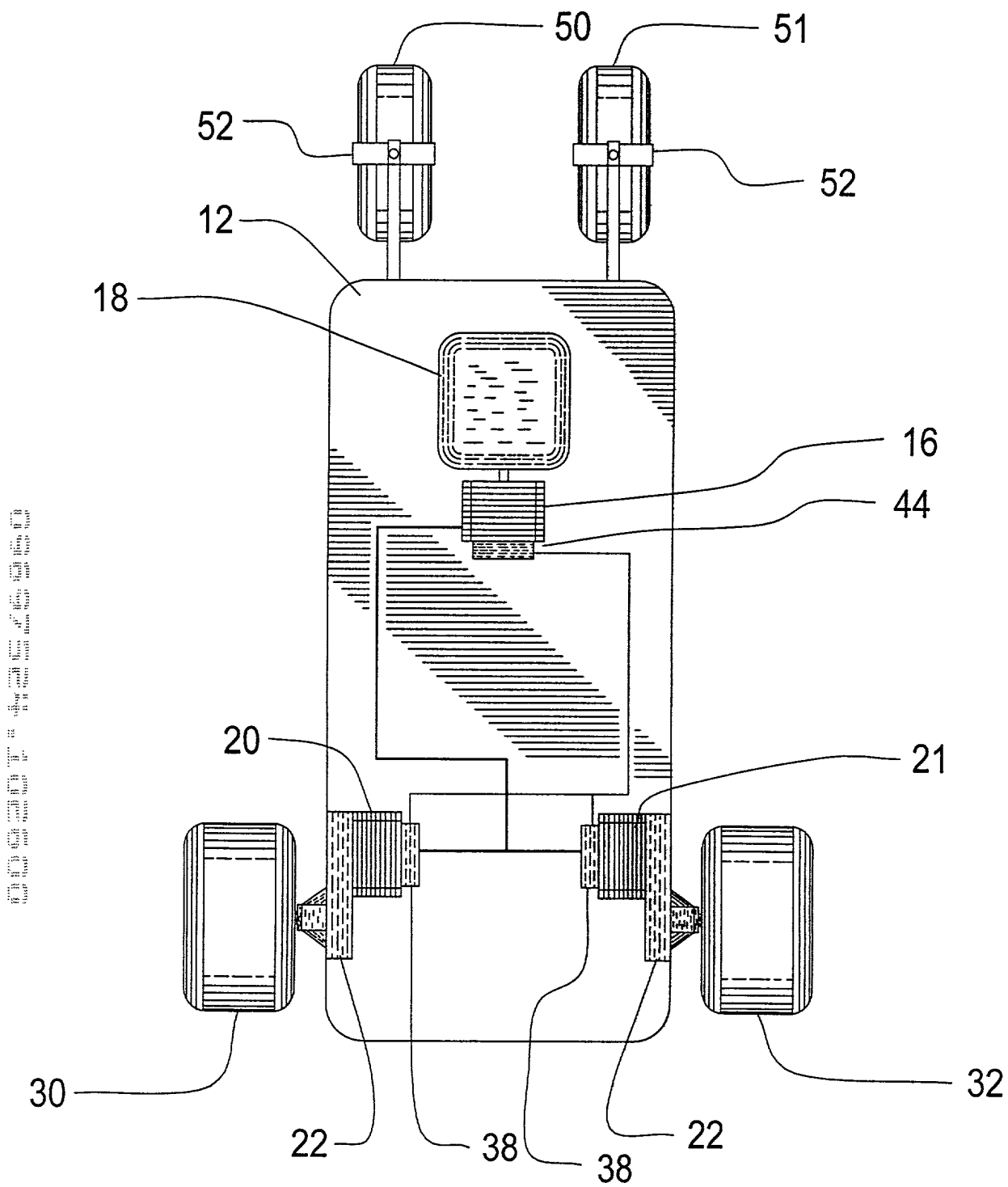


FIG. 5

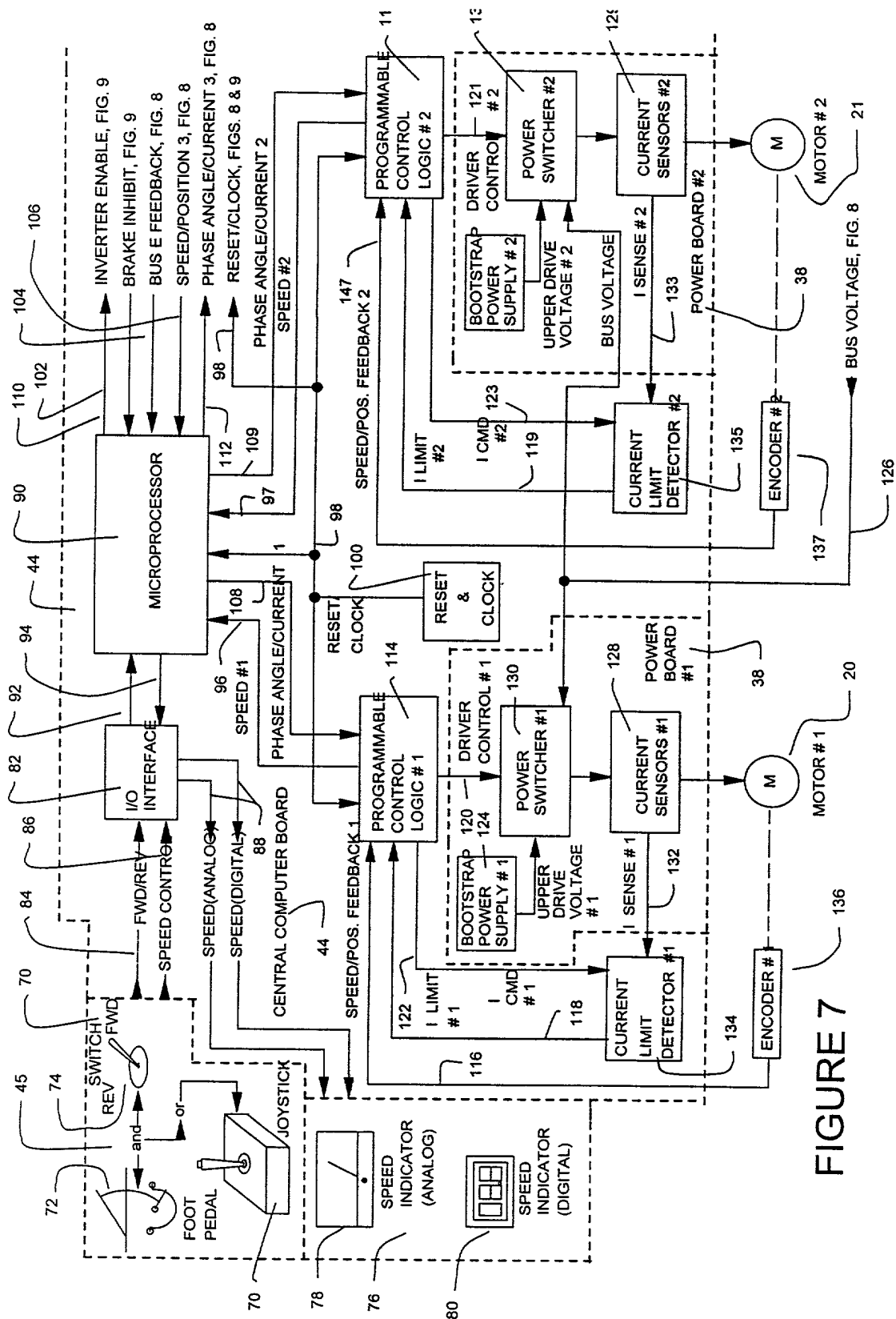


FIGURE 7

FIG. 8 is a block diagram of a motor control system 44, including a central computer board 44, a power board 42, and a generator 16. The central computer board 44 includes a programmable control logic 142, a current limit detector 162, a current sensor 158, a phase output current 154, a driver control 152, a discharge circuit 164, and a bus voltage detector 170. The power board 42 includes a bootstrap power supply 156, an upper drive voltage 154, and a current sensor 158. The generator 16 includes an encoder 49 and a speed/position sense 126. The system is powered by a +12 VDC from a battery 168, which is connected to the bus voltage detector 170 and the bus capacitors 166. The bus voltage is also connected to the bus voltage detector 170 and the bus capacitors 166. The bus voltage is also connected to the bus voltage detector 170 and the bus capacitors 166.

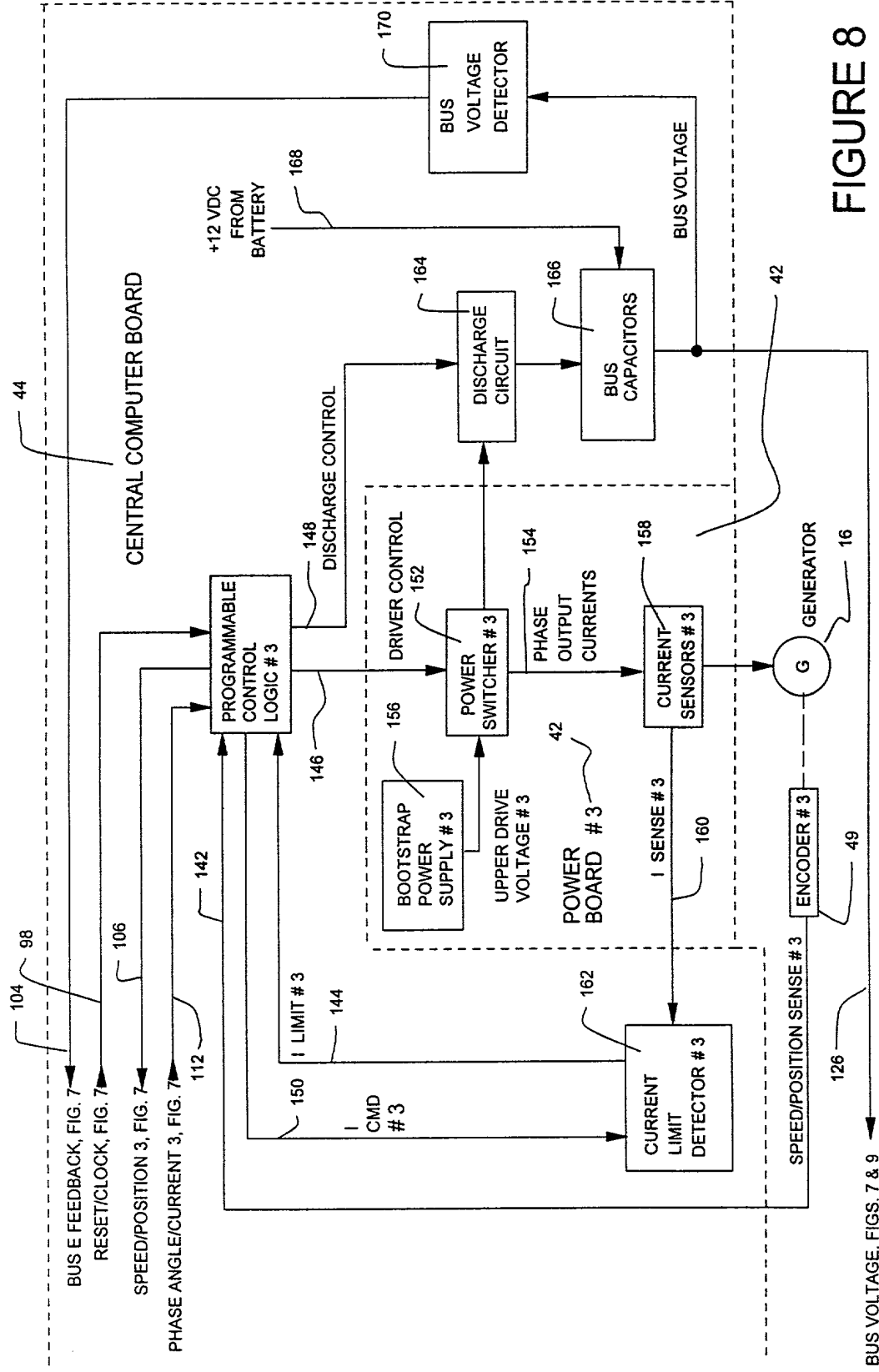
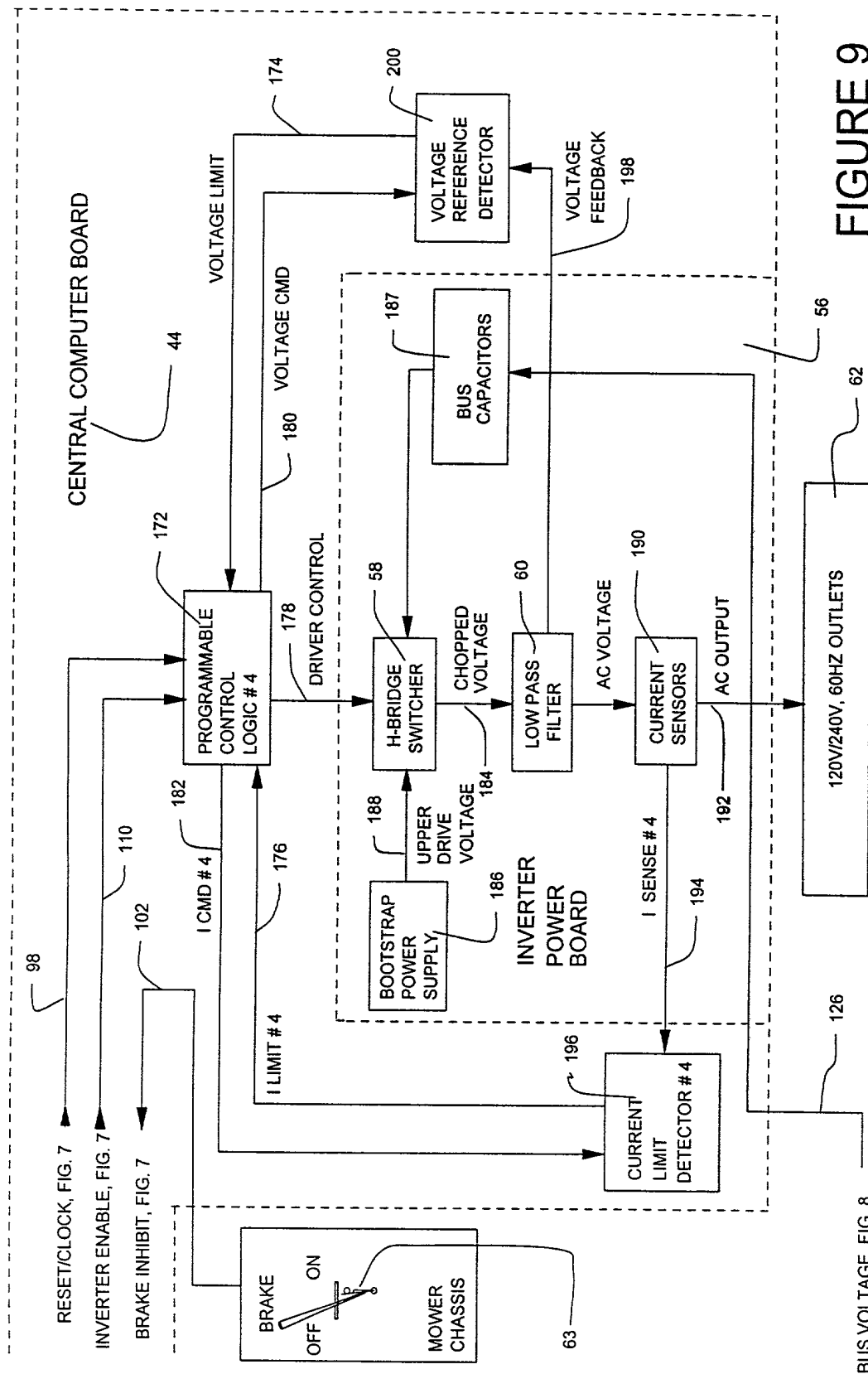


FIGURE 8

BUS VOLTAGE, FIGS. 7 & 9



BUS VOLTAGE, FIG. 8

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name; that

I believe I am an original, first and joint inventor of the invention entitled "Electric Generator and Motor Drive System" described and claimed in the attached specification.

I have reviewed and understand the contents of the specification, including the claims, in the above-referenced application, as amended by any amendment specifically referred to in the Declaration.

I acknowledge my duty pursuant to 37 C.F.R. §1.56 to disclose information of which I am aware which is material to the patentability of this application.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

None.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or

imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint the following attorneys to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

Mark J. Patterson (Reg. No. 30,412)
I. C. Waddey, Jr. (Reg. No. 25,180)
Edward D. Lanquist, Jr. (Reg. No. 33,729)
Lucian Wayne Beavers (Reg. No. 28,183)
John C. Garvin, Jr. (Reg. No. 20,542)
Laura K. Thomas (Reg. No. 39,856)
Emily A. Shouse (Reg. No. 44,336)
David B. Pieper (Reg. No. 42,998)
Richard S. Myers, Jr. (Reg. No. 42,022)
Larry W. Brantley (Reg. No. 46,052)
Michael J. McCarthy (Reg. No. P-46,910)
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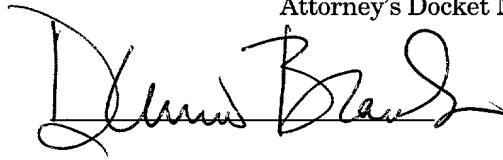
This attorney is located at our Nashville, Tennessee office and can be contacted directly at:

Mark J. Patterson
Waddey & Patterson
414 Union Street, Suite 2020
Bank of America Plaza
Nashville, TN 37219
(615) 242-2400

Full name of joint Inventor:

Dennis Brandon

Inventor's signature:



10/12/00
Date

Residence:

5114 Woodland Hills Drive
Brentwood, TN, 37027

Citizenship:

United States

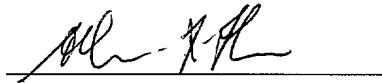
Post Office Address:

5114 Woodland Hills Drive
Brentwood, TN, 37027

Full name of joint Inventor:

Allan Flack

Inventor's signature:



10/12/00
Date

Residence:

20203 Crowne Brook Circle
Franklin, TN, 37067

Citizenship:

United States

Post Office Address:

20203 Crowne Brook Circle
Franklin, TN, 37067